

774

[Translation from German]

WO 01/25605 A1

K 8379 PCT-vb

Direct injection internal combustion engine with reduced NOx emissions

The invention relates to a direct injection internal combustion engine according to the generic clause of Claim 1.

EP 0,560,991 B and EP 0,580,389 B disclose means for NOx reduction in internal combustion engines with lean operation. The principle here is storage of the NOx produced, especially during lean operation of the engine, in a NOx storage catalyst and release of the stored NOx with simultaneous reduction by brief rich operation of the engine. This NOx conversion is also suitable especially in direct injection internal combustion engines. The NOx conversion described allows relatively high conversion rates to be obtained where, especially for avoidance of raw NOx emissions, exhaust-gas recirculation may be used in combination with the NOx storage catalyst.

Exhaust-gas recirculation definitely clearly reduces raw NOx emissions. This measure is especially important in direct injection Otto engines with a NOx-reducing exhaust-gas aftertreatment system in lean operation, in particular NOx storage catalysts, since the lean conversion may break down very high raw NOx emissions, as occur particularly in homogeneous lean operation at $\lambda = 1.1$

to 1.4 or also in layered lean operation at $\lambda = 1.6$ to 4, even with the use of NOx storage catalysts, possibly as a result of inhibition of diffusion at the surface of the storage catalyst.

In addition, the recirculated exhaust gas leads to retardation in combustion, which, for one thing, owing to the reduced temperature of combustion, likewise acts to reduce NOx and, for another, produces an improvement in fuel consumption, since the effective position of fuel conversion, which in direct injection Otto engines in layered lean operation typically is too early in the cycle, is shifted in the direction of the optimal position.

In addition, the hot recirculated exhaust gas, with suitable metering, may also lead to the stabilization of combustion in layered lean operation, since mixture formation, which essentially must proceed on very small time scales owing to late injection in this type of operation, is supported by the increased temperature of exhaust-gas recirculation.

However, the portion of recirculated exhaust gas in the combustion chamber may not be selected too high either, in order to provide enough fresh gas for the combustion of fuel. When exhaust-gas recirculation rates are too high, incomplete combustion takes place, owing to which consumption and HC/CO emissions increase again and the quietness of operation of the engine decreases.

The external exhaust-gas recirculation usually carried out (tapping of exhaust gas after the combustion chamber, in particular at the exhaust-gas manifold, and return to the intake side of the engine) permits homogeneous

distribution of the exhaust gas to the individual cylinders by structural means only at great cost. In addition, the exhaust-gas recirculation rate in the dynamic operation present particularly in an internal combustion engine, due to the time delay in the exhaust-gas recirculation line and the intake volume and the changing pressure conditions in the intake and exhaust-gas sides, is hard to adapt and adjust to desired specifications. Accordingly, the exhaust-gas recirculation rate may vary considerably among individual cylinders and a drop below undesired minimal values or exceedence of undesired maximum values cannot always be ruled out.

Alternatively or in addition to external exhaust-gas recirculation, internal exhaust-gas recirculation is well known, in which due to displacement of intake and exhaust times to one another, in particular by displacement of intake camshafts in the direction of "EARLY", retention of a residual gas portion in the cylinder is made possible. The advantage of this method is that, in addition to accurate metering to individual cylinders, the residual gas already participates in the next combustion operation and the dead times described above, as well as the great deviations from a desired specification, largely disappear. Because of the high temperature of the internally recirculated exhaust gas, the influence on mixture formation is also more definite and can be used more selectively.

The advantages described of internal exhaust-gas recirculation are utilized in the first direct injection DI Otto engines found on the market, which in addition to external exhaust-gas recirculation also have internal exhaust-gas recirculation with intake camshaft displacement and exhaust-gas purification by means of

NOx storage catalysts. For mixture formation in these internal combustion engines, a swirl concept is used for charging, in which a rotational movement is imparted to the drawn-in gases in the cylinder, the axis of rotation running approximately parallel to the piston movement/cylinder axis. At the same time, a vertical swirl is produced in the combustion chamber, into which the stream of fuel is injected and conveyed to the spark plug. In conjunction with a NOx storage catalyst, such combustion processes already have quite low NOx emissions.

The object of the present invention is to optimize, in a direct injection internal combustion engine with NOx-reducing exhaust-gas aftertreatment, the course of combustion together with exhaust-gas aftertreatment so that especially low NOx emission values are obtained.

The present invention accomplishes this object by the combination of features according to Claim 1.

The dependent claims describe additional features by which, individually as well as in combination, especially favorable emission values can be obtained.

According to the invention, a special combination of individual exhaust gas-reducing steps allows an especially low emission of pollutants, particularly of NOx, to be obtained, so that now very low exhaust gas standards, such as for example D4, can be obtained even in direct injection internal combustion engines. This is made possible in a direct injection internal combustion engine by internal exhaust-gas recirculation (EGR), in particular in combination with external EGR, NOx-reducing exhaust-gas aftertreatment as well as a swirling

movement of the incoming (fresh) gases, which runs substantially transverse to the piston movement. Preferably, a tumble movement of the incoming gases is used here, which advantageously is produced by a tumble plate in the intake channel. In such a tumble movement, the incoming gases tumble rolling into the cylinder interior, the rolling movement proceeding about an axis transverse to the piston movement. The tumble plate advantageously is used with an as-needed switch from flow with tumble swirl to ordinary filling of the cylinder chamber, as is customary in for example lambda-1 operation (regeneration of storage catalyst, high engine load).

The combination of internal EGR with external EGR permits an additional increase to be obtained in the exhaust-gas recirculation rate, so that the engine can operate with very low excess oxygen. Here, it is additionally possible to cool external EGR by means of an exhaust-gas recirculation cooler, so that the combustion chamber temperature does not get too high. External EGR is usually controlled by means of a valve.

According to the invention, the swirl axis preferably lies in a region of $\pm 15^\circ$ of the piston movement, the lowest NO_x emissions being produced in this region.

In particular, according to the invention a NO_x storage catalyst, which stores the nitrogen oxides of the raw exhaust-gas emissions for several seconds (usually for up to about 2 min.) as for example barium nitrate, and is regenerated with reduction during operation at $\lambda \leq 1$ (or alternatively a little for $\lambda = 1$), is used for NO_x-reducing exhaust-gas aftertreatment. Such storage catalysts are disclosed in the European patents mentioned at the beginning.

With the present invention, a NOx sensor after the NOx-reducing step of exhaust-gas aftertreatment, may be used especially favorably, in particular in conjunction with a storage catalyst. In previous operating systems without the tumble movement, slight NOx breakthroughs were possible, which were incorrectly evaluated by the NOx sensor as storage catalyst to be regenerated, so that too often fuel consumption-increasing regeneration took place. NOx peaks have been avoided only by the use of the tumble movement, so that the NOx sensor after the storage catalyst signals permissible storage rates and hence storage-fill degrees of the NOx storage catalyst only according to the invention.

It has been found according to the invention that for optimal NOx reduction, as thorough as possible intermixing of the recirculated waste gas with fresh air should be obtained, since only in this way can the oxygen molecules participating in NOx formation be partially replaced by inert gas (exhaust gas) in the whole combustion chamber. According to the invention, production of rapidly burning local zones with a high percentage of oxygen, which contribute disproportionately to NOx formation, is avoided. This peculiarity is of importance especially in the direct injection Otto engine, in order to be able to utilize the potential of internal exhaust-gas recirculation as much as possible.

The invention will be described in detail by means of an example and figures, wherein

- Figure 1 shows a combustion course according to the prior art (swirl concept);
- Figure 2, the combustion course (tumble concept) according to the invention;
- Figure 3, a graphic representation of the two concepts; and
- Figure 4, a general representation of the concept according to the invention.

Studies according to the invention have shown that the mixture of fresh air 6 with exhaust gas 3 of internal exhaust-gas recirculation remaining in the combustion chamber 1 (Fig. 1a, piston 2 is at the top, exhaust gas 3 remains in the combustion chamber 1 owing to simultaneously open intake and exhaust valves (Fig. 4)) is suboptimal with swirl turbulence 7 (swirl axis aligned substantially to the piston movement/cylinder axis). The residual gas 3 of the internal EGR remains in the vicinity of the piston floor during the intake and compression strokes (Fig. 1b/c), due to the action of the swirl flow 7, the fresh gas 3 drawn in (containing predominantly fresh air) is then layered over the residual gas 3 in the intake stroke (Fig. 1b, piston 2 travels downward). Since the swirling gas movement 7 has only a few pulses in the direction of the piston movement, this layering (without substantial intermixing) is largely maintained during compression (Fig. 1c, piston travels upward). The fuel 8 injected toward the end of compression (injection nozzle not shown) is injected partly into almost pure fresh air 6, partly into nonhomogeneous mixed zones 5 with varying fresh air-residual gas proportions and partly into almost pure residual gas 3 (Fig. 1c).

During conversion (ignited by spark plug 4), residual gas portions of from near 0% to near 100% may thus appear in the flame front, the almost optimal residual gas portion being present locally only in small regions of the combustion chamber 1, although the overall portion of residual gas may correspond perfectly to the desired specifications. In zones with no or little residual gas portions, the fuel percentage burns rapidly and at high temperatures, so that no significant NO_x reduction occurs here. In zones with a very high percentage of residual gas, fuel conversion breaks down, so that the exhaust gas, in addition to only small NO_x reduction may show elevated HC emissions and a reduction in work delivered. In addition, increased consumption as well as deterioration in quietness of operation may occur, which lead to a drop in the desired specification for the exhaust-gas recirculation rate and hence further narrow NO_x-reduction potential. Although in principle it is also possible to take this layering into account in the swirl movement, by for example designing the floor of the piston so that either swirling commences again on compression or the injected stream reaches as homogeneous as possible a region, according to the invention it has been found that changing to tumble swirl permits better, i.e., lower NO_x emission values, to be obtained, especially in conjunction with a NO_x sensor.

Depending on exhaust-gas concept, the resulting high HC and NO_x emissions can be reduced, particularly by selective catalytic reduction, i.e., reciprocal reduction and oxidation, so that on the whole relatively low exhaust-gas emission values can again be obtained, but this is at the expense of consumption and quietness of operation of the engine.

As shown in Fig. 2, according to the invention internal exhaust-gas recirculation also takes place (as in Fig. 1) via displacement of the intake camshaft but with a tumble charging movement concept 17 (the axis of rotation of the drawn-in gas lies largely transverse to the piston movement). At the beginning of the intake stroke (Fig. 2a, piston 12 is at the top), a high residual gas portion 13, as in Fig. 1a, is found in the cylinder chamber 11. However, in contrast to the prior art, the method according to the invention has the advantage that the subsequent charging movement (Fig. 2b) results in intensive intermixing of the residual exhaust-gas portion 13 with the fresh gas 16 drawn in (optionally enriched with exhaust gas owing to external exhaust-gas recirculation). As can be seen in Fig. 2c, the injected fuel 18 thus encounters a gas mixture whose local residual gas portion differs only a little from the average (overall) residual exhaust-gas portion (largely homogeneous mixture 15). This prevents extinction of the flame (ignited via spark plug 14) because of too high local residual exhaust-gas portions and at the same time leads to ideal NO_x reduction in the raw exhaust gas without increasing HC emissions, with high quietness of operation and low consumption. As a result, higher desired specifications may be set for the residual exhaust gas portion in the fresh gas.

This is shown in Fig. 3, in which the small spread of local variance of the residual exhaust-gas portion in the combustion chamber can be seen. The overall residual exhaust-gas portion in the combustion chamber is labeled 30. 31 indicates the undesired region of too little NO_x reduction (too much O₂);

32 shows the undesired region of deficient fuel conversion (CO/HC production, too much exhaust gas). Curve 33 stands for the tumble concept; curve 34 shows greater non-homogeneity with the swirl concept. According to the invention, even at a high exhaust-gas recirculation rate, local exceedence of the maximum permissible residual exhaust-gas portion is largely avoided in the tumble concept.

The general concept represented in Fig. 4 shows a section in the internal combustion engine 50, which has a fresh-air intake channel 51, through which, in layer-charging operation, the incoming fresh gases, together with exhaust gases recirculated via an exhaust-gas recirculation line 68, have passed into the combustion chamber 11 in a tumble flow 17, via a tumble plate 52. The recirculated exhaust gases are controlled via a valve 67 by the engine control 66 according to operating conditions and in addition are cooled via an EGR cooler 69. As in Fig. 2c, the compression stroke, in which the fuel 18 is injected, is represented. The engine 50 additionally has an intake camshaft 55 and an exhaust camshaft 56, which via levers 54 and 57 actuate the intake valves 53 and exhaust valves 59. The latter are accommodated in the cylinder head 58. Filling of the combustion chamber 11 with exhaust gas 13 is obtained by opening of the valves 53 and 59 (Fig. 2a). The valves 53 and 59 are closed during the compression stroke.

After combustion has taken place, the piston 12 again travels downward and the exhaust valves 59 are opened, so that the exhaust gases 60 flow into the exhaust manifold 70. In doing so, they flow past a lambda probe 61, which is designed as a broadband lambda probe and serves for determination of the

lambda value from rich to lean. The exhaust gases then flow through a preliminary catalyst 62, which is designed as a 3-way catalyst. Here, CO and HC can already be converted to CO₂ and H₂O by the oxygen present, and, in addition, oxidation from NO to NO₂ takes place. A temperature sensor 63, which serves for monitoring (OBD) of the catalyst 62, is arranged after the preliminary catalyst 62. In the further course, the exhaust gases flow into a NOx storage catalyst 64, which absorbs the nitrogen oxides in particular. With increasing degree of fill, increasing NOx slip through the NOx storage catalyst 64 takes place, which is detected by the NOx sensor 65. This signal is assessed by the engine control 66 as meaning that, when a given value is exceeded, regeneration of the NOx storage catalyst 64 has to take place. This is done by brief (up to about 5 sec.) rich operation of the engine 50, where H₂, CO and HC go into the NOx storage catalyst 64 and react with the NOx released under these operating conditions to form N₂, H₂O and CO₂. Then operation is switched back to lean operation again.

Regeneration as well as high-load operation advantageously are carried out under homogeneous operating conditions of the engine 50, in which the oncoming flow 71 of the tumble plate 52 is flattened (laid on the wall of the intake channel 51), so that the fresh gases of the tumble plate 52 flow past and as a result no tumble swirl takes place in the combustion chamber 11.

In a direct injection internal combustion engine, especially an Otto engine, with layered lean operation and internal exhaust-gas recirculation, NOx-reducing exhaust-gas aftertreatment is provided by means of a NOx storage catalyst.

To obtain as high as possible exhaust-gas recirculation rates with as low as possible HC and NOx emission values, a tumble flow is provided for the incoming fresh gases, which optionally may contain recirculated exhaust gas from external exhaust-gas recirculation, so that the swirl axis of the incoming fresh gases runs substantially transverse to the piston movement. In this way, an optimal emission-reducing mixture of the internal chamber of the cylinder is obtained in layered lean operation.

ABSTRACT

Direct injection internal combustion engine with reduced NOx emissions

The invention relates to a direct injection internal combustion engine, especially an Otto engine, with layered lean operation and internal exhaust-gas recirculation. According to the invention, exhaust-gas aftertreatment for reducing NOx using a NOx storage catalyst is provided. The object of the invention is to obtain the highest possible exhaust-gas recirculation rates with the lowest HC and NOx emission values. To this end, a tumble flow is provided for the incoming fresh gases, which may contain recirculated exhaust gas from external exhaust-gas recirculation. The swirl axis of the incoming fresh gases therefore runs substantially transverse to the piston movement. This results in an emissions-reducing, optimal mixture inside the cylinder during layered lean operation.

[Key to text in Fig. 3:]

Häufigkeit = Frequency

lokaler Restgasanteil = Local residual gas portion